



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6510G04631-6F-7

Job Sheet 199038



Part No: RBW6510G04631-6F-7

Job Qty: 2 pcs *12*

Part Name: Bracket Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/21/19

Description:

Type: SOLD

Note: DWG RBW6510G04631-6F Rev A IPP Rev. A 19.08.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	10/21/19	10/21/19	1.00	2.00	NV5000 - 1		<i>J.C.L.</i>
110	QC 2	2 pcs	10/21/19	10/21/19	0.00	0.00	NV5000 - 2		
							QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		<i>J.C.L. 19-09-21</i>
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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Container No: S215788



Part: RBW6510G04631-6F-7

Job No: 199038

Serial No/Batch: S215788

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/21/19

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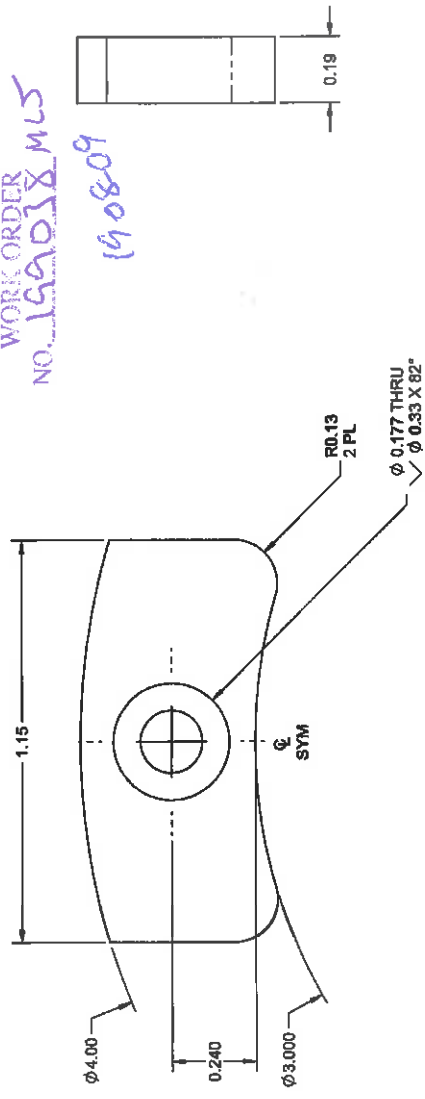
120 QC 8	2 pcs	10/21/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	5.0 19-09-21
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
130 Packaging 3-1 - Stock - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	SEP 24 2019 DAS 70 9-89
				QC 21 - SA - 70	
Part Op 100 - 1-Machine as per folio FC <u>997</u> FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8733K35	Wear-Resistant Off-White Nylon Bar, 1-1/2" Wide, 1/2" Thick, 2 ft. Long	.1600 ft (.08 ea)	100-NV5000 - 1	5206 428	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NV5000 - 1	8733K35	0	0	0	
Part Specifications					
Specifications could not be found.					

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1 2 3 4 5 6 7 8



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199038 M15
190809



REW6510G04631-6F-7 BRACKET PROTECTOR

- NOTES:
- 1) MATERIAL: NYLON 6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = ± 0.1 / ± 0.1
XXX = ± 0.01 / ± 0.5
XXXX = ± 0.005 / ± 0.1
XXXXX = ± 0.0005 / ± 0.05
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	REV. A
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	SHEET 9 OF 10
CHECKED	VM	TOOL PART #	SCALE
MFG. APPR.	PK	RBW6510G04631-6F	NTS
APPROVED	WJ	TITLE	
DATE	2019-07-09	REACTION ASSEMBLY	
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing	
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish	
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread	
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up		
Human Factors	Other/Details:				